



Dart Aerospace Ltd.
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D5076-043
Job Sheet 187246



Part No: D5076-043

Job Qty: 3 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5076 REV.B IPP REV:A 14.04.01 PER DWG REV.A DD VERF:JLM

Ship Via:

7014

Bill of Materials

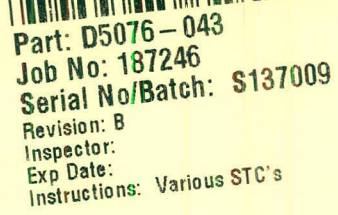
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 12 2018
110	Packaging	3 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-5		DEC 12 2018
120	Small Fab	3 pcs	12/21/18	12/21/18	0.39	4.69	Small Fab-8		DEC 12 2018
130	QC	3 pcs	12/21/18	12/21/18	0.00	0.00	QC5		DEC 12 2018
140	Powdercoat	3 pcs	12/21/18	12/21/18	0.00	0.16	Powdercoat4		DEC 12 2018
150	QC	3 pcs	12/21/18	12/21/18	0.00	0.00	QC3		DAS
160	Small Fab	3 pcs	12/21/18	12/21/18	0.00	4.69	Small Fab-8		58 DAS
170	QC	3 pcs	12/21/18	12/21/18	0.00	0.00	QC5		9-89 38 DAS
180	Packaging	3 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-2	57622	DAS 9-89
190	QC21-SA	3 Ea	12/21/18	12/21/18	0.00	0.00	QC21		21 DEC 2 1 2018

Part Op 120 - 1-Assemble as per dwg, do not install grommets and rubber seal. ***Torque screws as per dwg note ***
Descriptions: 140 - *** MASK NUT PLATE HOLES PER DWG *** START TIME: 8:45 OVEN TEMPERATURE: 320°
915 FINISH TIME: 0:45 M 138830.
160 - Install rubber seals and grommets. Cut D4441-1 Rubber Seal to given length. - Cut qty 1 to 1.7" - Cut qty 1 to 2.5" -
Cut qty 2 to 2.6" - Cut qty 1 to 6.7" - Cut qty 1 to 6.4" - Cut qty 1 to 9.4" 3M 1300 batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-9 613	Bracket	3 Ea (1 ea)	90-Start up Operation	5076969
D5076-1 613	Bracket	3 Ea (1 ea)	90-Start up Operation	5078567
D5076-3 614	Bracket	3 Ea (1 ea)	90-Start up Operation	5079423
MS20426AD3-3	Rivet	42 Ea (14 ea)	90-Start up Operation	5078535-1
MS20470AD4-3	Rivet, Universal Head	45 Ea (15 ea)	90-Start up Operation	5080639
MS21075L08	Anchor Nut	21 Ea (7 ea)	90-Start up Operation	5071408 Y6 5050045 X15
AN525-832R6	Screw	9 Ea (3 ea)	160-Small Fab	5117014
D4435-041	Bracket Assembly	3 Ea (1 ea)	160-Small Fab	5054144 X1 5077415
D4440-1	Grommet	3 Ea (1 ea)	160-Small Fab	5113798
D4441-1	Rubber Seal	7.9380 ft (2.646 ea)	160-Small Fab	5090167



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Date: 12/12/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4434-9	3	3	0
	D5076-1	3	4	0
	D5076-3	3	4	0
	MS20426AD3-3	42	3,472	0
	MS20470AD4-3	45	4,811	0
	MS21075L08	21	93	0
160-Small Fab	AN525-832R6	9	374	0
	D4435-041	3	5	0
	D4440-1	3	33	0
	D4441-1	8	528	0

Part Specifications

Specifications could not be found.

Plex 12/6/18 9:57 AM dart.quirion.sonia

